IN THE CLAIMS:

Please enter the following amended claims as follows:

1. (cancelled).

2. (previously amended) A master mould according to claim 3 characterised in that the precursor casting is formed of a first removable material and the internal member is formed of a removable material.

3. (currently amended) A master mould <u>having a cavity which has a configuration that forms</u> ~~for forming~~ a precursor casting of a cast member in an investment moulding process, the master mould having an internal surface defining a space in which said precursor casting can be formed, characterised in that said surface further defines a location indentation to provide a location projection on the precursor casting into which a holding member [[can be]] <u>is</u> inserted to engage an internal member characterised in that the location indentation has a first dimension generally transverse to said surface, and has a second dimension generally [[parallel to]] <u>longitudinal of</u> said surface, the first dimension being less than the second dimension.

4. (currently amended) <u>A master mould having a cavity which has a configuration that forms a precursor casting of a cast member in an investment moulding process, the master mould having an internal surface defining a space in which said precursor casting can be formed, characterised in that said surface further defines a location indentation to provide a location projection on the precursor casting into which a holding member is inserted to engage an internal member characterised in that the location indentation has a first dimension generally transverse to said surface, and has a second dimension generally [[parallel to]] longitudinal of said surface, the first dimension being less than the second dimension wherein</u> ~~A master mould according to claim 3 characertised in that~~ the ratio of the first dimension to the second dimension is in the range of 1:5 to 1:10.

5. (original) A master mould according to claim 4 wherein the ratio of the first dimension to the second dimension is in the range of 1:6 to 1:10.

6. (original) A master mould according to claim 5 characterised in that the ratio of the first dimension to the second dimension is substantially 1:7.5.

7. (previously amended) A master mould according to claim 3 characterised in that the location indentation is generally circular.

8. (previously amended) A master mould according to claim 6 characterised in that the location indentation has a generally aerodynamic configuration.

9. (previously amended) A master mould according to claim 3 characterised in that the master mould defines a plurality of said location indentations arranged in pairs, the indentations of each respective pair being arranged generally opposite each other.

Claims 10-24 were previously cancelled without prejudice as drawn to a non-elected invention.